





## **SPECIFICATIONS**

**BELTING:** 3-ply black nitrile belt with 1-1/2" high molded cleats on 12" centers; 1/2" x 1" flat wire mesh belt with 1-1/2" high galv. cleats on 12" centers. NOTE: Units with 6" wide belt not available with wire mesh belt.

**DRIVE PULLEY:** 4" dia. with 1-3/16" dia. shaft, crowned and fully lagged.

**TAIL PULLEY:** 4" dia., crowned, with 1-3/16" dia. shaft.

**BELT RETURN:** Formed steel slide retains belt and cleats inside bed.

**BEARINGS:** All pulley bearings are precision, heavy duty, lubricated, ball bearing units with cast iron housings.

**BELT SPEED:** 60 FPM, constant.

**BED:** 7" deep x 12 ga. one piece formed box-type construction.

**TAKE-UP:** Screw type unit at tail pulley provides 12" belt take-up.

**PORTABLE SUPPORT:** 4" dia. casters, tubular construction, adjustable both ends.

**GUARD RAILS:** 3-1/2" high x 12 ga. formed steel with gate at infeed.

**MOTOR DRIVE:** 1/3 HP, 230/460/3, 60 cycle, ODP right angle gear motor.

**CAPACITY:** 330 lbs. total distributed live load at 60 FPM.

**ELECTRICAL CONTROLS:** Optional.

## **OPTIONAL EQUIPMENT**

**DRIVE CLEARANCE:** Motor drive may be mounted higher above bed or underneath bed for additional clearance.

**FLOOR SUPPORTS:** Permanent, adjustable supports available. Consult factory.

**BELT SPEED:** Constant speed 10 to 60 FPM; DC variable speed; AC inverter variable speed. Other constant or variable speeds available. **NOTE:** CAPACITY CHANGES WITH SPEED.

**MOTORS:** Available through 1 HP in TEFC, explosion proof, dirty duty, 115/230/1, 575/3, etc.

**ELECTRICAL CONTROLS:** Magnetic starter; manual starter; momentary start/stop push button station; mounting and pre-wiring for units 12'-0" long and under; limit switch; photo relay; others available.

**NOTE:** Minimum parts size of 1/2" cube for nitrile belt, 1" cube for flat wire mesh belt.

BELT			*6"	8"	12"	18"	24"
BED			12"	12"	18"	24"	30"
"A"	"B"	"C" MAX.	UNIT WEIGHTS (lbs.)				
4' 6' 7' 9' 11'	18" 30" 36" 48" 60"	36" 56" 61" 78" 95"	413 447 465 502 539	417 451 469 506 543	480 515 575 595 615	568 605 626 665 704	618 659 688 723 764

\*NOTE: Units with 6" wide belt not available with wire mesh belt.

